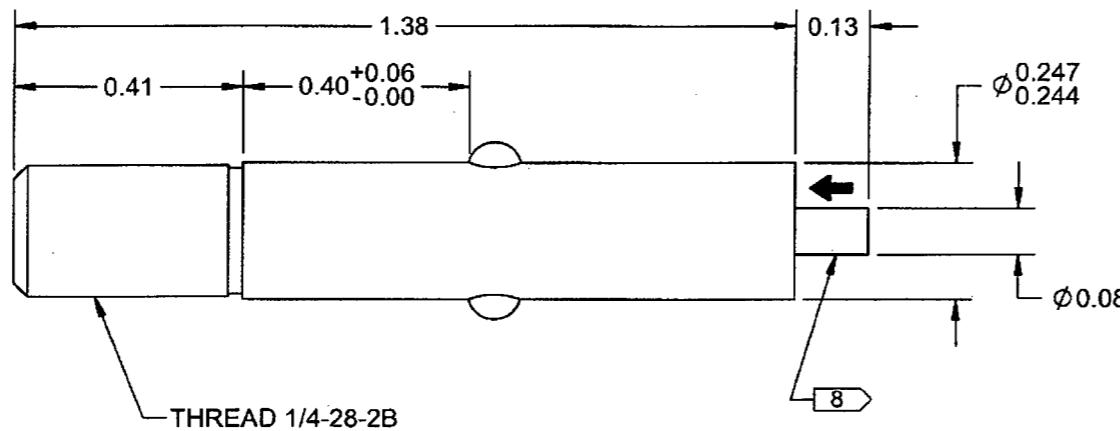
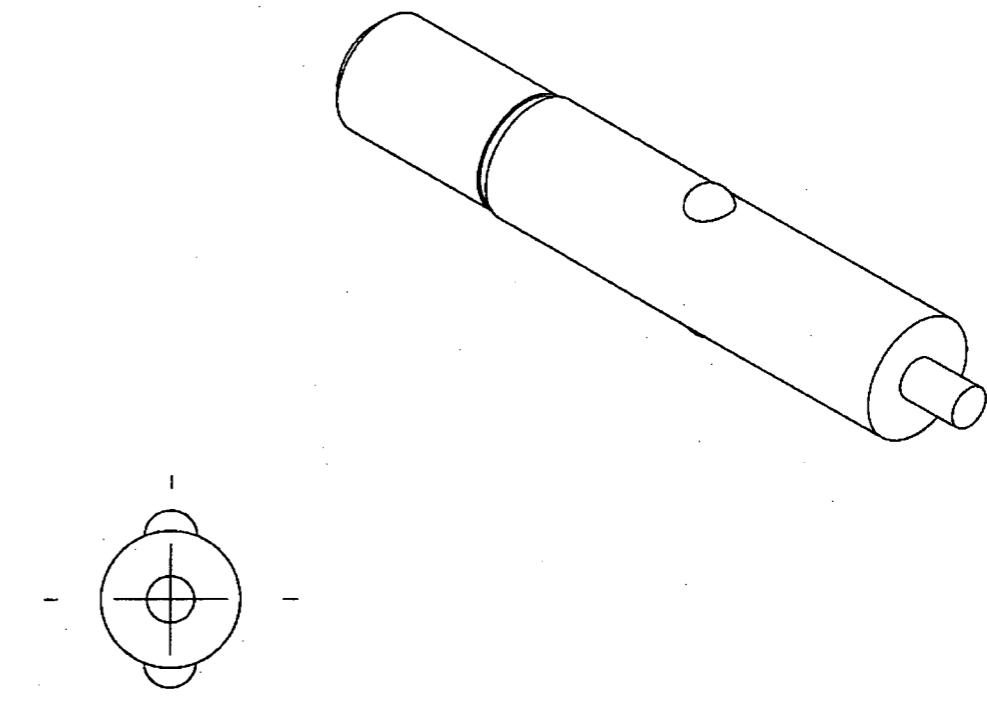


# SPECIFICATION CONTROL DRAWING



D4705-1 QUICK RELEASE PIN



2012-10-12

NOTES:

- 1) MATERIAL: 17-4 PH H900/S17400 / TYPE 630 STAINLESS PER AMS 5643 / ASTM A564
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4705-1" AND B/N "BXXXXX" PER QSI 044 6.7
- 7) WEIGHT: 0.01lbs
- 8) RELEASES BALLS INWARD FLUSH OR UNDERFLUSH TO SHAFT WHEN PRESSED IN
- 9) RECOMMENDED SUPPLIER: MONROE ENGINEERING, 1030 DORIS, AUBURN HILLS, MI 48326

A	NEW ISSUE		RP	12.09.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RP	DART AEROSPACE USA, INC.		
DRAWN	RP	KENT, WA		
CHECKED	A.O.	DRAWING NO.	REV. A	
MFG. APPR.	<i>[Signature]</i>	D4705	SHEET 1 OF 1	
APPROVED	<i>[Signature]</i>	TITLE	SCALE	
DE APPR.	<i>[Signature]</i>	QUICK RELEASE PIN	NTS	
DATE	12.09.19			

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